

RT- 1

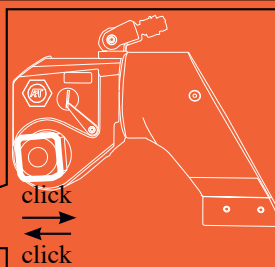
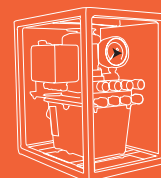
PRESSURE/TORQUE CONVERSION CHART

PRESSURE IN PSI	FT. LBS.	KGM	NM	PRESSURE IN BAR
1500	200	28	271	104
1600	214	30	290	110
1800	242	33	328	124
2000	270	37	366	138
2200	297	41	403	152
2400	324	45	439	165
2600	351	49	476	179
2800	378	52	512	193
3000	405	56	549	207
3200	431	60	584	220
3400	457	63	620	234
3600	483	67	655	248
3800	509	70	690	262
4000	535	74	725	276
4200	562	78	762	290
4400	589	81	798	303
4600	616	85	835	317
4800	643	89	872	331
5000	670	93	908	345
5200	697	96	945	358
5400	724	100	981	372
5600	751	104	1018	386
5800	778	108	1055	400
6000	805	111	1091	414
6200	832	115	1128	427
6400	859	119	1164	441
6600	886	123	1201	455
6800	913	126	1238	468
7000	940	130	1274	482
7200	967	134	1311	496
7400	994	137	1347	510
7600	1021	141	1384	524
7800	1048	145	1421	538
8000	1075	149	1457	552
8200	1101	152	1493	565
8400	1127	156	1528	579
8600	1153	159	1563	593
8800	1179	163	1598	607
9000	1205	167	1633	620
9200	1232	170	1670	634
9400	1259	174	1707	648
9600	1286	178	1743	662
9800	1313	182	1780	676
10000	1340	185	1817	690

RAPID-TORC®
BIG T O O L S
WWW.RAPIDTORC.COM



RAPID-TORC is an International Corporation, based in Houston, TX and Brussels, Belgium. Leader in the Bolting market, the company designs, manufactures and distributes high quality hydraulic torque wrenches, bolt tensioners and induction heating systems and delivers value-added technical services to customers worldwide.



click
→
←
click

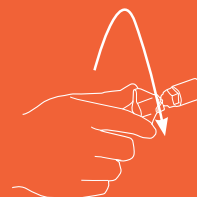
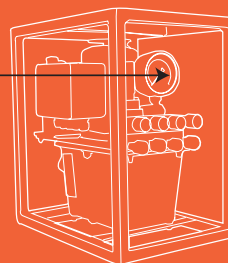
Press
ON.
Click.
Release.
Click.

NOTE: Easy to remember tool position for tightening and listening.

Tightening.



Loosening.

[illegible]

Turn the T-handle to the right to set the pressure.

WARNING:

NEVER PLACE HANDS NEAR ACTION OR REACTION POINTS.

ALWAYS WEAR HARD HAT, SAFETY GLOVES, GOGGLES, STEELTOE BOOTS AND EARPLUGS
THE PUMP AND THE TOOL SHOULD BE OPERATED BY THE SAME PERSON.